

# Technical Service Bulletin

**NUMBER:** 23-17-00

**GROUP:** Body

**DATE:** May 5, 2000

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**SUBJECT:**

Cargo Cover Shade Bracket Breaks

**OVERVIEW:**

This bulletin involves installing a cargo cover shade bracket repair kit.

**MODELS:**

1999 - 2000 (WJ) Grand Cherokee

**SYMPTOM/CONDITION:**

The cargo cover shade bracket may break, rendering the cover inoperable. A repair kit has been developed to eliminate the need to replace the cover assembly.

**DIAGNOSIS:**

If the cargo cover bracket on the end of the shade is broke, perform the Repair Procedure.

**PARTS REQUIRED:**

AR	05017679AA	Cargo Cover Repair Kit - Agate (AZ trim)
AR	05017680AA	Cargo Cover Repair Kit - Camel (K5 trim)
AR	05017681AA	Cargo Cover Repair Kit - Taupe (L5 trim)

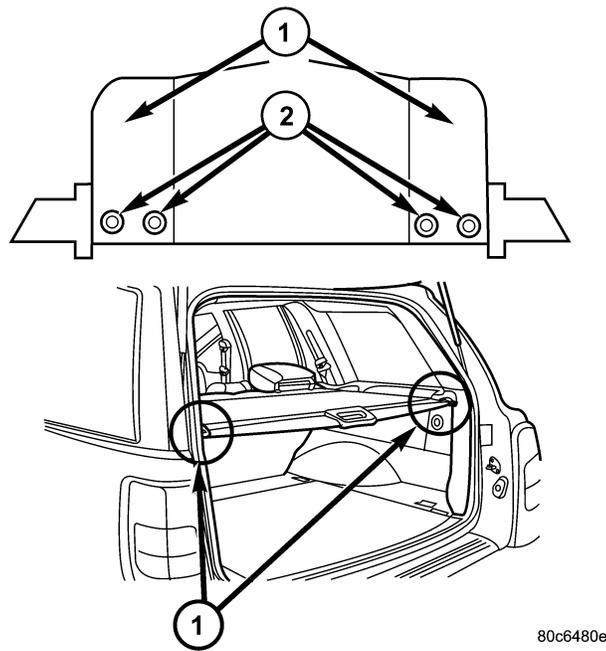
**EQUIPMENT REQUIRED:**

Rivet Gun  
Drill - 1/8 " bit

**REPAIR PROCEDURE:**

**THIS REPAIR IS COMPATIBLE WITH DAIMLERCHRYSLER'S MOBILE SERVICE PROGRAM AND DOES NOT REQUIRE HOISTS OR OTHER FULL SERVICE FACILITY SPECIAL EQUIPMENT.**

1. Remove the cargo cover.
2. Using a drill and 1/8 in. drill bit, drill out the existing rivets from the bracket (See Figure 1).



1. Bracket
2. Rivets

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**FIGURE 1**

3. Remove the bracket.
4. Position the new bracket from the repair kit and align the bracket with the original holes.
5. Install the new rivets using the rivet tool.
6. Repeat this procedure for the other side of the shade.
7. Install the cargo cover

**POLICY:** Reimbursable within the provisions of the warranty.

**TIME ALLOWANCE:**

Labor Operation No: 23-21-45-93 .....0.2 Hrs.

**FAILURE CODE:** P8 - New Part