

**NO: 21-14-98**

**SUBJECT: Quick Learn Clutch Volume Procedures On 45RFE Transmissions**

**DATE: Dec. 4, 1998**

**NOTE: THIS INFORMATION APPLIES TO 45RFE TRANSMISSIONS.**

**DISCUSSION:**

To prevent an incorrect clutch volume to be learned and cause potential shift quality problems, the following steps must be performed prior to running quick learn procedures.

With the DRB III<sup>®</sup> Connected:

1. Start the engine and shift the transmission into drive.
2. Leave the transmission in drive for a minimum of 5 seconds and then shift the transmission into park.
3. Initiate the quick learn procedure and follow all prompts given by the DRB III<sup>®</sup>.

The above steps will purge any air that may be trapped in the underdrive clutch.

A DRB III<sup>®</sup> feature enhancement will be added at a later date that will prompt for the above procedure to be completed prior to initiating the quick learn procedure.

**POLICY: Information Only**